Voller Paints 2PACK EPOXY FLOOR PAINT (TOP COAT)

1. Product Data			2. Physical Data	
Economical long te	rm protection			
Trouble-free application directly over		• Finish	High Sheen	
concrete and steel floors with suitable anti			• Colour	Limited range 12 colours
corrosive primer			Substrate	Primed steel & concrete
Excellent durability in demanding conditions			Components	2
 Accepts urethane, polysiloxane or acrylic topcoats 			Curing Mechanism	Solvent release and
where improved gloss and colour retention are				chemical reaction
required for external use in high UV environments				between components
Typical Uses			Volume Solids	63%*
Warehouse and factory flooring, chemical plants,			VOC	22% by weight/ 190 g/kg
refineries, pulp and paper mills, offshore platforms			Dry Film Thickness	125 µm/coat
			Number of Coats	2 (or sealer plus 1 coat)
and other flooring applications requiring durable wear			Calculated Coverage	5.0 m2 /1at 125 μm
resistance and chemical protection structural steel			Allow for application losses, surface irregularities etc.	
Outstanding Characteristics				-
2k Epoxy Floor Paint (Top Coat) is a pigmented			 Application methods 	Airless or conventional
polyamide epoxy made with a high solids content and				spray or roller
designed for industrial and marine use. It works			Pot Life (at 20°C)	1.5 hours
extremely well as a coating over primed steel or			Pot life is dependent on temperature and quantities	
concrete.			mixed.	
Where improved gloss and colour retention is desired,			Drying Times at 20°C	
it may be over-coated with most 2 component high			and 125 µm	
performance finishes.			– Dry to Touch	5 hours
			- Dry Through	20 hours(full cure 7 days)
Resistance Guide			Induction Time (at 20oC)	Not applicable
			Mixing Ratio (by volume)	
			– Resin	9 parts
Environment		ability of use	– Hardener	1 part
	(i) Splash and	(ii) Fumes and	 Specific Gravity 	1.68 kg/l (mixed product)
	Spillage	Weathering	• Thinner	Standard Thinner
Acid	Fair	Good	Flash Points (Closed	
Alkaline	Excellent	Excellent	Cup)	
Salt solutions			– Resin	25o C
Acidic	Excellent	Very Good	– Hardener	25o C
Neutral	Excellent	Excellent	Packaging	
Alkaline	Excellent	Excellent	– Resin	18l in a 20l can
Water	Excellent	Excellent	– Hardener	21
			 Shipping Weight 	
			– Resin	Approx. 31.44kg
			– Hardener	Approx. 4.33kg
			• Shelf Life	
			– Resin/Hardener	2 years from shipment
				date, when stored
				indoors in unopened,
				original containers at 5 to
				40 o C

*"Volume Solids" is measured in accordance with ASTM-D2697 (modified). Slight variations + or - 3% may occur due to colour and testing variances.

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